

# Harmonic Drive<sup>®</sup>

# **Two New Integrated Actuators**



RSF-5B Supermini Actuator and RSA-8A Mini Actuator with Integrated Servo Drives

# **Mini Actuator with Integrated Servo Drive**



**Standard Mini Actuator** 

**Full Size Servo Drive** 

**RSF-5B Mini Actuator WITH Drive** 

The compact RSF-5B and RSA-8A mini actuators with zero backlash Harmonic Drive<sup>®</sup> gears have high torque density with exceptional accuracy and repeatability. The actuators feature an integrated servo drive utilizing CANopen<sup>®</sup> communication. This evolutionary product eliminates the need for an external drive and greatly simplifies cabling while retaining high-positional accuracy and torsional stiffness in a compact housing.

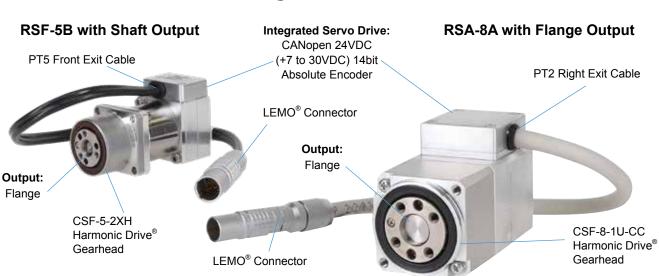
Since it communicates via CANopen, only 4 conductors are needed: CANH, CANL, +24VDC, 0VDC. A single-turn 14bit (16384 cpr) absolute encoder has been integrated.

### Features

- Actuator + Integrated Servo Drive utilizing CANopen<sup>®</sup> communication conforming to DS402 and DS301
- 24VDC Nominal +7 to +30VDC Supply Voltage Range
- Single Axis BLDC Motor Controller/Drive with CAN & TTL-UART Interface
- Field Oriented Control
- Single Cable with only 4 conductors needed: CANH, CANL, +24VDC, 0VDC
- Zero Backlash
- Replaceable Flex-rated Cable Assembly
- 14bit (16384 cpr) resolution motor encoder
- Control Modes Including Torque, Velocity, and Position Control, CSP, CSV, CST
- · Harmonic Drive HDL Software for initial tuning, commissioning, and analysis
- Homing modes include: single-ended, double-ended, double-ended with 16bit autoscale hardstop homing or teachable position

#### **Options:**

· Flex-rated extension cables with sealed connectors



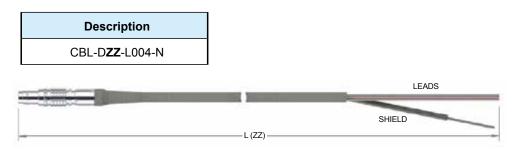
# Mini Actuators with Integrated Servo Drives

**Ordering Code** (Mini Actuator with Integrated Drive)

RSA	RSA - 8 A - 50 -		IDT14b	-	PT1	- SP	
				5			

1	Model RSF Supermini Series		RSA Mini Series		
2	Size	5	8		
3	Design Version	В	A		
4	Gear Ratio	30, 50, 100			
5	Encoder Type and Resolution	IDT14b - Integrated Drive 14bit resolution absolute encoder on motor input			
6	Output	Blank - Shaft Output F - Flange Output			
7	Cable Exit Options	PT1 - Rear exit cable PT5 - Front exit cable	PT1 - Rear exit cable PT2 - Right exit cable PT3 - Left exit cable PT5 - Front exit cable		
8	Special Specification	Blank – Standard Product SP – Special Specification Code			

### Optional Extension Cable 3 Lengths Available (ZZ): 3m (03), 5m (05), 10m (10)



# Specifications RSF-5B Supermini with Integrated Servo Drive

Ratio			RSF-5B				
Item			30	50	100		
Maximum torque Nm			0.5	0.9	1.4		
Allowable continuous torque Nm			0.18	0.29	0.44		
Maximum output speed		rpm	333	200	100		
Allowable continuous outp	out speed	rpm	150	90	45		
Torque constant		Nm/A <sub>rms</sub>	0.3	0.54	1.1		
Motor maximum current		A <sub>rms</sub>	2.3	2.2	1.7		
Motor allowable continuou	us current	A <sub>rms</sub>	1.11	0.92	0.76		
Input power supply voltage V			24VDC (+7 to +30VDC)				
EMF constant V/(rpr			0.04	0.07	0.13		
Phase resistance Ω(20°C)			0.82				
Phase inductance mH		mH	0.27				
Number of poles			8				
Moment of inertia	Moment of inertia GD <sup>2</sup> /4 kgm <sup>2</sup>		7.09x10 <sup>-5</sup> 1.97x10 <sup>-4</sup> 7.88x10 <sup>-4</sup>				
Allowable radial load	1	N		90			
Moment Stiffness	Nm	/rad	7.41 x 10 <sup>2</sup>				
Output shaft resolution	coun	ts/rev	491,520	819,200	1,638,400		
One-way positioning arc min arc min		min	4 3		3		
Mass g			77				
Enclosure			Totally enclosed self-cooled				
Ambient environment specification			Use temperature: 0 to 40°C/Storage temperature: -20 to +60°C, Use humidity and storage humidity: 20 to 80%RH (non-condensing). Free from dust, dirt, metallic powder, corrosive gas, flammable gas, oil mist, and others. Avoid outdoor use or direct sunlight. Altitude: 1,000 m or less. Motor insulation: 100 MΩ (500 VDC) or higher. Dielectric strength: 1500 VAC/1 min. Insulation class: B				
Mounting direction			Can be installed in any direction				

\* The table shows typical output values.
 1. Motor ABS encoder resolutions are obtained by [motor encoder resolution] x [reduction ratio].

### Specifications RSA-8A Mini with Integrated Servo Drive

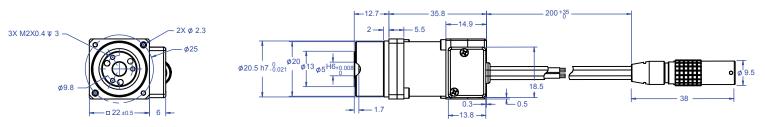
Ratio			RSA-8A				
Item	Item			30 50			
Maximum torque Nm			1.8	3.3	4.8		
Allowable continuous torque Nm			0.7	1.2	2.0		
Maximum output speed		rpm	283.3	170.0	85.0		
Allowable continuous out	out speed	rpm	116.7	70.0	35.0		
Torque constant		Nm/A <sub>rms</sub>	0.7	1.2	2.0		
Motor maximum current		A <sub>ms</sub>	4.0	4.0	3.5		
Motor allowable continuou	us current	A <sub>ms</sub>	2.05	2.0	1.7		
Input power supply voltage V			24VDC (+7 to +30VDC)				
EMF constant		V/(rpm)	0.051 0.085 0.170				
Phase resistance Ω(20°C			0.8				
Phase inductance ml		mH	0.285				
Number of poles			14				
Moment of inertia	ment of inertia GD <sup>2</sup> /4 kgm <sup>2</sup>		7.74x10-4	7.74x10 <sup>-4</sup> 2.15x10 <sup>-3</sup> 8.60x10 <sup>-3</sup>			
Allowable moment load	Ν	m		3.46			
Moment Stiffness	Nm	/rad	2.76 x 10 <sup>3</sup>				
Output shaft resolution	coun	ts/rev	491,520	819,200	1,638,400		
One-way positioning arc min		min	2 2		2		
Mass g			200 (190 with F option)				
Enclosure			Totally enclosed self-cooled				
Ambient environment specification			Use temperature: 0 to 40°C/Storage temperature: -20 to +60°C, Use humidity and storage humidity: 20 to 80%RH Free from dust, dirt, metallic powder, corrosive gas, flammable gas, oil mist, and others. Avoid outdoor use or direct sunlight. Altitude: 1,000 m or less. Motor insulation: 100 MΩ (500 VDC) or higher. Dielectric strength: 1500 VAC/1 min. Insulation class: B				
Mounting direction			Can be installed in any direction				

\* The table shows typical output values.
 1. Motor ABS encoder resolutions are obtained by [motor encoder resolution] x [reduction ratio].

# RSF-5B Supermini Outline Dimensions

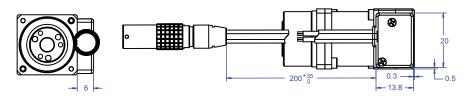


PT1 rear exit cable



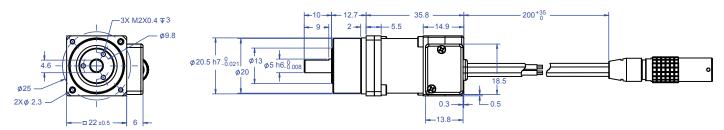
[mm]

PT5 front exit cable

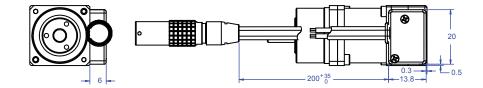


#### SHAFT OUTPUT

PT1 rear exit cable



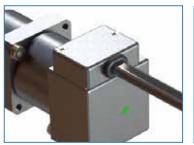
#### PT5 front exit cable



#### **RSF-5B Exit Options** Cable housing dimensions and mounting dimensions are the same for both PT options.

Key

• PT1 Pigtail cable, rear exit (opposite output)
• PT5 Pigtail cable, front exit

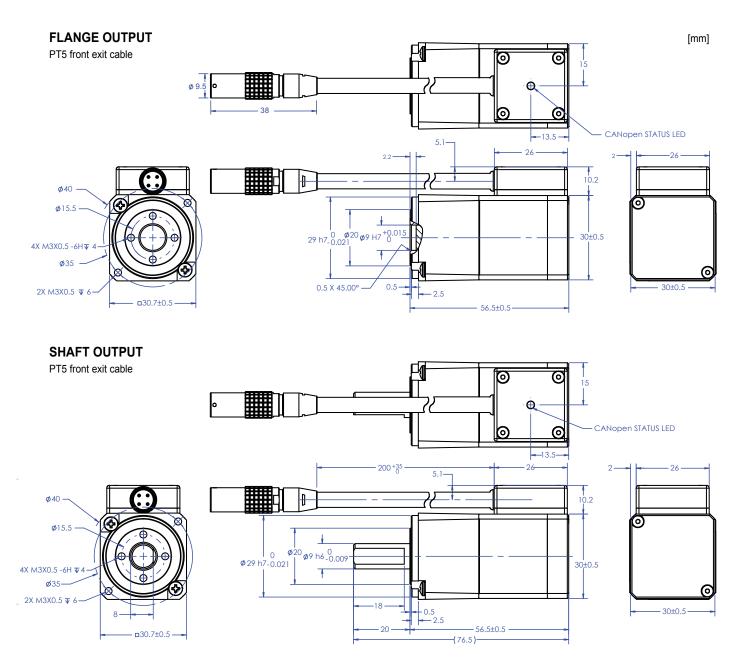


PT1 Rear Exit



**PT5 Front Exit** 

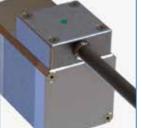
# RSA-8A Mini Outline Dimensions



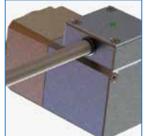
**RSA-8A Exit Options** Cable housing dimensions and mounting dimensions are the same for all PT options.

Key

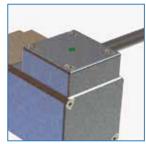
- **PT1** Pigtail cable, rear exit (opposite output)
- PT2 Pigtail cable, right
- exit (of output side)
- PT3 Pigtail cable, left exit (of output side)
- **PT5** Pigtail cable, front exit



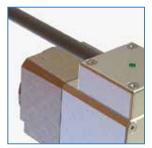
PT1 Rear Exit







PT3 Left Exit



**PT5 Front Exit** 

### Operating Range

The graphs show the operating range for RSF-5 and RSA-8 Mini Series actuators with an integrated drive.

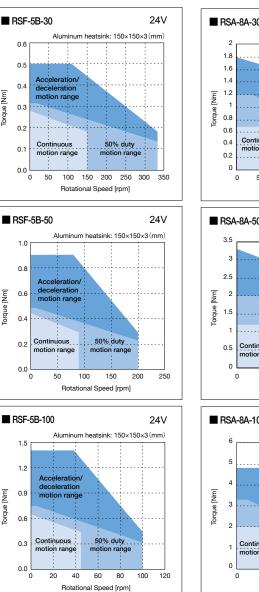
**Continuous Motion Range** The range allows continuous operation of the actuator.

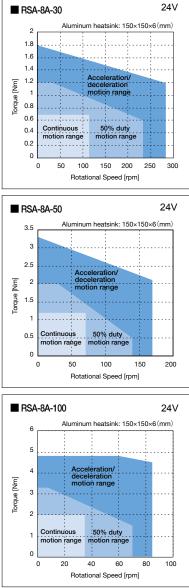
**50% Duty Motion Range** This range indicates the torque/speed where 50% duty cycle operation is permitted (the ratio of operating time and delay time is 50:50).

#### Motion Range During Acceleration and Deceleration

This range indicates the torque/speed which the actuator can be operated momentarily. The range allows instantaneous operation such as during acceleration and deceleration.

The continuous and 50% duty motion ranges shown on each graph are measured when the actuator is mounted to an aluminum heatsink as specified.

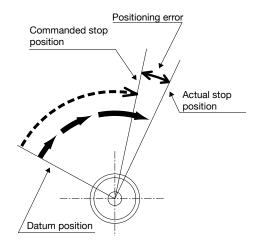




# One-Way Positional Accuracy

The one-way positioning accuracy is defined as the maximum positional difference between the commanded position and the actual stop position when a series of positioning moves are performed in the same rotation direction. (Refer to JIS B-6201-1987).

The RSF Supermini actuator incorporates a Harmonic Drive<sup>®</sup> gear which inherently has high-rotational position accuracy. Because of the gearing's high ratio, any rotational error at the input (i.e. motor shaft position error or motor feedback error) is reduced by a factor of the ratio (1/ratio) and typically becomes negligible at the output. Therefore most of the error is represented by the transmission error of the Harmonic Drive gear itself.



#### **One-Way Positioning Accuracy**

	Size	RSF-5B			RSA-8A		
Item		30	50	100	30	50	100
One-Way Positional Accuracy	arc min	4	3	3	2	2	2
	rad	1.20×10 <sup>-3</sup>	0.87×10 <sup>-3</sup>	0.87×10 <sup>-3</sup>	5.82 x 10 <sup>-4</sup>	5.82 x 10 <sup>-4</sup>	5.82 x 10 <sup>-4</sup>

### Output Bearing Specifications

Pitch Circle		Offset	Basic Rat	Allowable	Moment	Allowable	Allowable	
Size	dp	R	Basic dynamic rated load	Basic static rated load	moment load	stiffness	radial load	axial load
mm m		mm	×10 <sup>2</sup> N	×10 <sup>2</sup> N	Nm	Nm/rad	N	N
5	13.5	4.85	9.14	7.63	0.89	7.41×10 <sup>2</sup>	90	270
8	20.5	7.3	21.6	19.0	3.46	2.76×10 <sup>3</sup>	200	630

\* The value of the moment stiffness is the average value.

### HDL-IDE 3.0 Software:

HDL-IDE 3.0 software provides the ability to setup or commission the RSF-5B and RSA-8A Integrated actuator without connecting to a CANopen master controller. A single actuator can connect to a personal computer or laptop with a CAN communication converter, a termination resistor and a power supply. All 256 parameters, including the tuning parameters and 256 general user variables can be set and stored to be recognized by the CANopen master controller operating the specific application. The following are some of the features included in HDL-IDE 3.0 software:

### **Features**

- Torque Mode and Graph
- · Velocity Mode and Graph
- · Position Mode and Graph
- · Homing Mode
  - Limit Switch
  - Current Position
  - Hardstop Homing
- Step Response
- Bode Plot
- Parameter List
- Virtual Mode (shown)



#### **Bode Plot and Settings**



#### Velocity Mode



#### Torque Mode



#### **Position Mode**



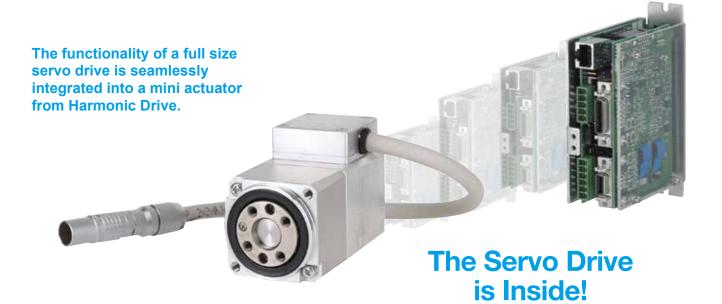
### Actuators with an Integrated Servo Drive

An integrated actuator from Harmonic Drive eliminates the need for a separate servo drive to be connected to the system. RSF-5B-IDT and RSA-8A-IDT join the new Integrated Actuator product category, along with 3 models of FHA-IDT, sizes 8, 11 and 14.

- Mitigates cable management concerns
- No encoder cables connected to the servo drive and therefore no wire harnesses or cable tracks and associated electrical noise concerns
- · Reduction in number of potential failures with less connections
- · Simplifies the control hardware saving cabinet space
- Eliminate the need for a separate drive
- Matched motor and drive for optimal performance and simple system integration
- Lower complete solution cost with less cabling and installation time



FHA-C Mini Actuator with Servo Drive



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