Harmonic Drive[®]

Food Grade Grease for Harmonic Drive Gears HarmonicGrease[®] HFL-1

High Efficiency

- Efficiency is equivalent to our standard SK-1A grease.
- 10 to 15% increase in efficiency compared to traditional food grade grease.
- Durability is also equivalent to our standard SK-1A grease.

Efficiency Comparison Chart







NSF H1 Registered Food Grade Grease

Harmonic Grease® HFL-1 is NSF H1 certified, and approved for use in food processing equipment. H1 class lubricants only contain FDA approved ingredients and can be used in environments where there is the possibility of incidental food contact.

We developed this grease because it was challenging to meet our performance standards for both gear efficiency and durability when conventional food grade greases were used in HarmonicDrive® gears. HarmonicGrease® HFL-1 food grade grease offers the same performance characteristics as our standard grease SK-1A.

HarmonicDrive® Gear Unit - Grease Application Areas



Efficiency Characteristics*







* CSF-20-100-2A-GR, rated torque

Please contact us when you are considering food grade grease for HarmonicDrive® gears

Harmonic Drive LLC Boston US Headquarters 42 Dunham Ridge Beverly, MA 01915

New York Sales Office 100 Motor Parkway Suite 116 Hauppauge, NY 11788



San Jose Sales Office 333 W. San Carlos Street Suite 1070 San Jose, CA 95110

Chicago Sales Office 137 N. Oak Park Avenue Suite 410 Oak Park, IL 6030

T: 800.921.3332 T: 978.532.1800 F: 978.532.9406 www.HarmonicDrive.net

Harmonic Drive and Harmonic Grease are registered trademarks of Harmonic Drive.

Group Companies

Harmonic Drive Systems, Inc. 6-25-3 Minami-Ohi, Shinagawa-ku Tokyo 141-0013, Japan

Harmonic Drive AG Hoenbergstrasse, 14, D-65555 Limburg/Lahn Germany

