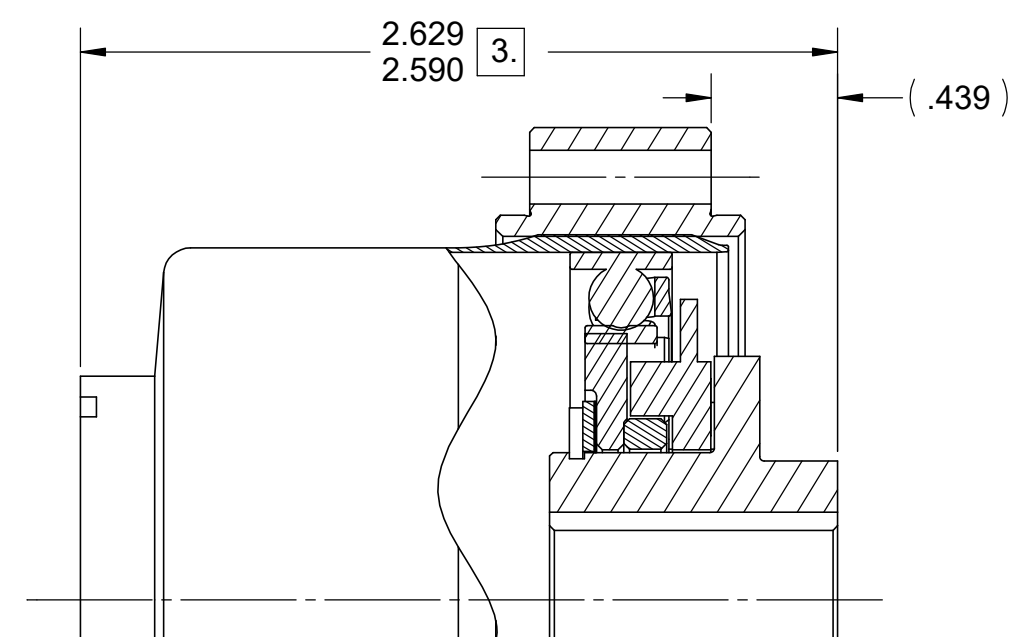
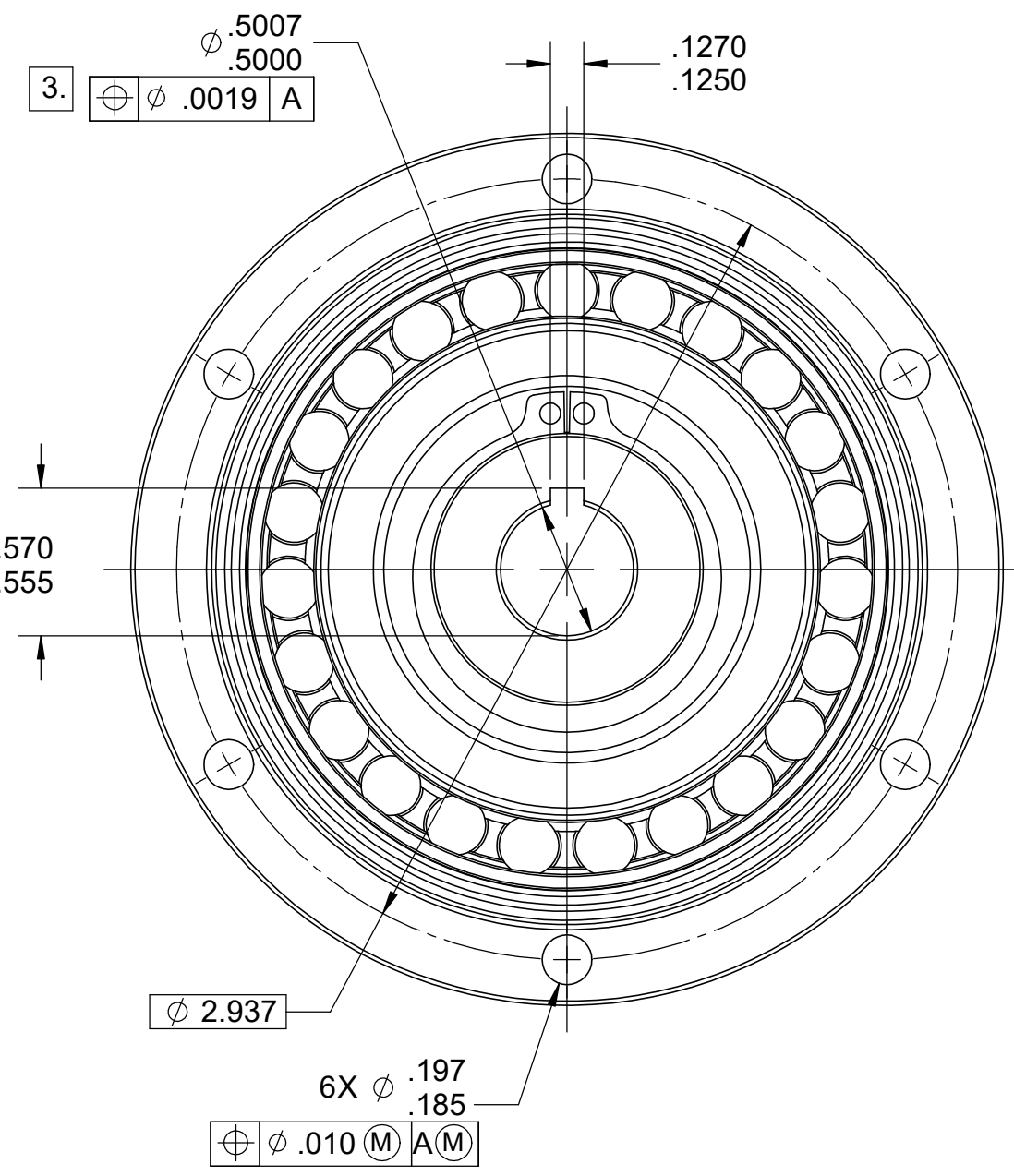
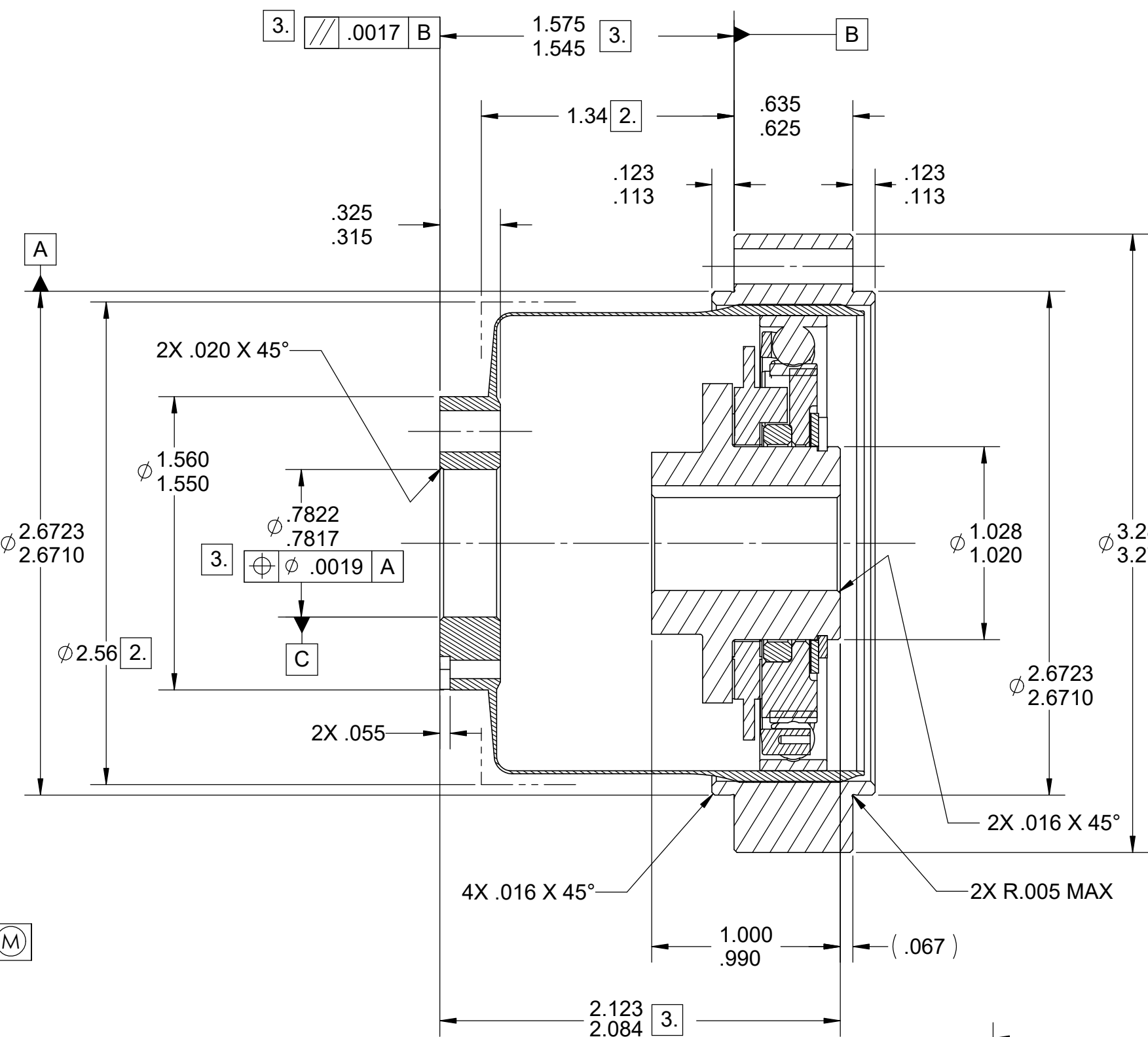
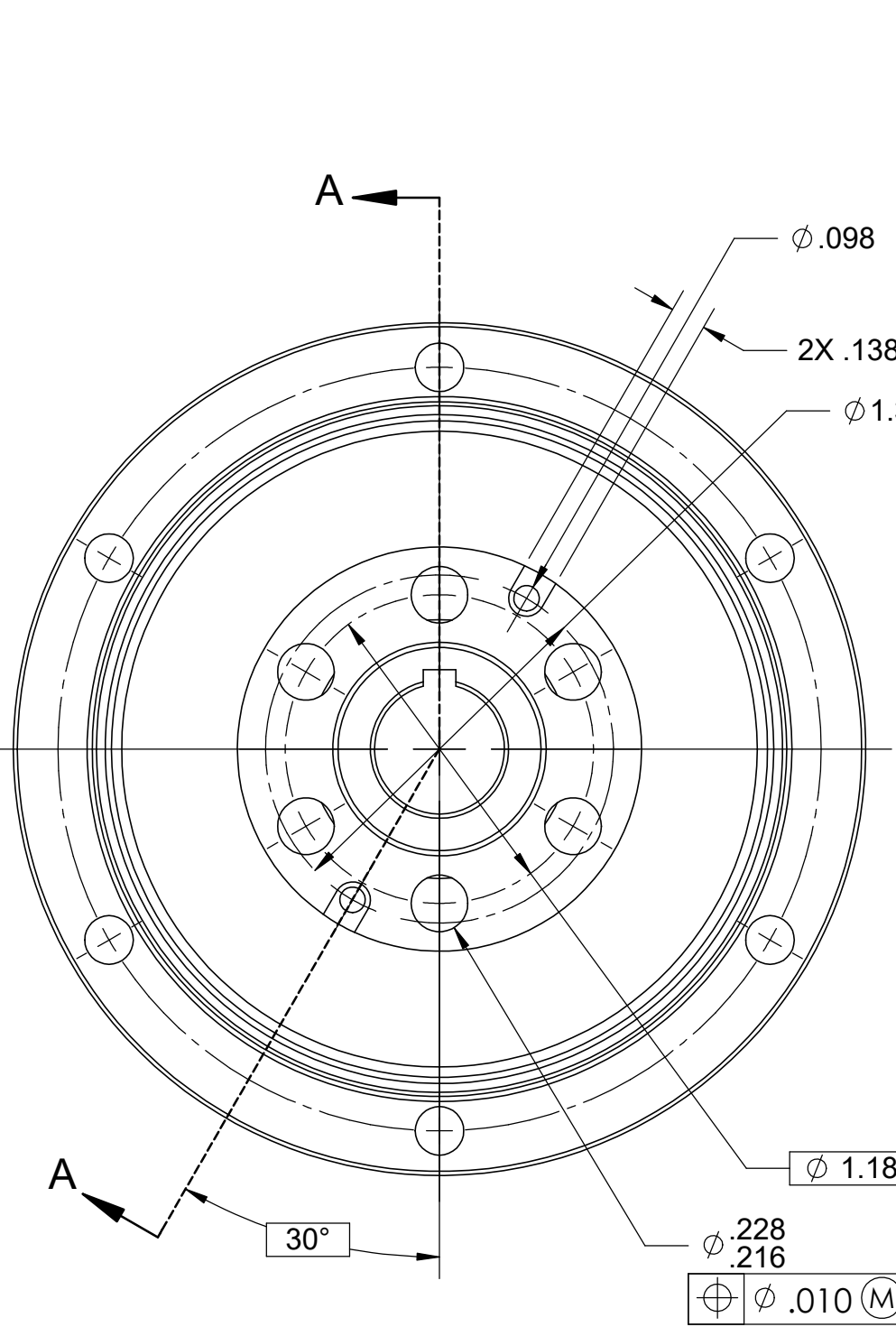


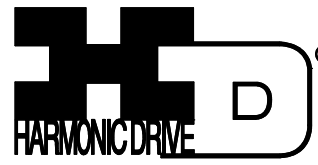
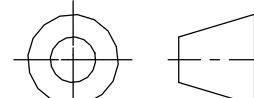
REVISIONS					
REV	DCF NO.	BY	CHKD	APPD	DATE
A	ER 12-069	WTH	RELEASED		6/18/2012
B	19-0313	KAB	RGB	AC	5/17/2019
C	21-0620	RCrouse	NLeberth	AMorlock	04/07/2022



SECTION A-A

ALTERNATE W/G ORIENTATION

- NOTES:
- DESIGN AND/OR HANDLING OF HARMONIC DRIVE PRODUCTS MUST BE IN COMPLIANCE WITH TECHNICAL INFORMATION FOUND IN HARMONIC DRIVE CATALOGS AT: WWW.HARMONICDRIVE.NET/DOWNLOADS/CATALOGS
 - MINIMUM HOUSING CLEARANCE.
 - DIMENSIONS ESTABLISH INTERFACE AND INSTALLATION REQUIREMENTS. MAINTAIN AT ASSEMBLY AND UNDER ALL OPERATING LOAD CONDITIONS.
 - MAINTAIN COMPONENTS IN "AS RECEIVED" SERIALIZED SETS.
 - ALL CIRCULAR HOLE PATTERNS ARE EQUALLY SPACED, UNLESS OTHERWISE SPECIFIED.
 - TO ORDER USE PART NUMBER 28-025XXXUS, WHERE XXX IS THE GEAR RATIO.

PROPRIETARY AND CONFIDENTIAL THIS DRAWING CONTAINS VALUABLE CONFIDENTIAL AND PROPRIETARY TRADE SECRET INFORMATION OF HARMONIC DRIVE LLC. COPYING, DISCLOSING, OR USING THIS INFORMATION WITHOUT THE EXPRESS WRITTEN AUTHORIZATION OF HARMONIC DRIVE LLC IS PROHIBITED.		THIS DOCUMENT WAS CREATED IN ACCORDANCE WITH ASME Y14.5-2018.		 Harmonic Drive® 42 DUNHAM RIDGE BEVERLY MA 01915-1844 www.harmonicdrive.net	
		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.			
DRAFTER WTH 5/25/12		CHECKER RWC 6/8/12		TITLE: INSTALLATION DRAWING HDE-25-XXX-2A-GR	
MAT'L ENG. THB 6/11/12		DESIGN ENG. HDSI			
MFG. ENG. CDM 6/11/12		QUALITY		DWG. NO. 1010825	
SIMILAR TO		SIZE C		REV C	
THIRD ANGLE 		SCALE: 1.5:1		SHEET 1 OF 1	